



Selectarc DCS

Chamfering Electrode

Classification

Without

Description & Applications

Electrode for chamfering, grooving and gouging all metals, including stainless steels, cast iron and Cu alloys. Strong blowing characteristic to remove metal with high efficiency, smooth and uniform cut. Surface carbonised, therefore remove 0,1 mm by grinding if necessary.

Elimination of screws, rivets, welding beads, ...

Chamfering of foundry defects or cracks before repair welding.

Chamfering of hardfacing deposits or tempered steels.

Welding Current & Instructions

Electrode	ØxL (mm)	2,5X350	3,2X350	4,0X450	5,0X450
Current	(A)	130	200	250	300

Select the amperage depending on the diameter of the electrode. Hold the electrode at an angle of approx. 20°, push in direction of travel using a sa w like (forward and back) motion. Incline the workpiece, if possible, to favour the molten metal to flow away.

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~ 45V

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